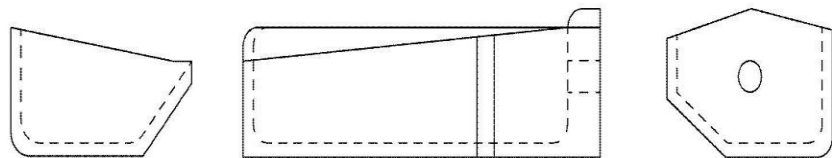


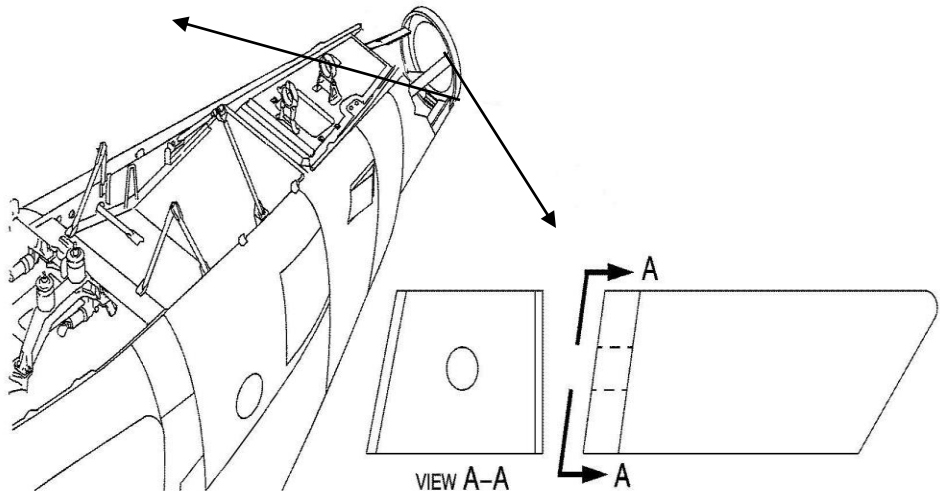
Supplement to H-58-MIM-11-002 Left and Right Tailboom Fittings

Upper Tailboom Attachment Fitting – Damage Limits (OH_206032_159_1_J3522)



TAILBOOM ATTACHMENT FITTING-CENTER LONGERON

LOWER FITTING 206-031-327-3 and -4 (LEFT and RIGHT)



UPPER TAILBOOM ATTACHMENT FITTING

206-031-329-3,4,101,102,103 and 104 (LEFT and RIGHT)

DAMAGE LOCATION SYMBOLS



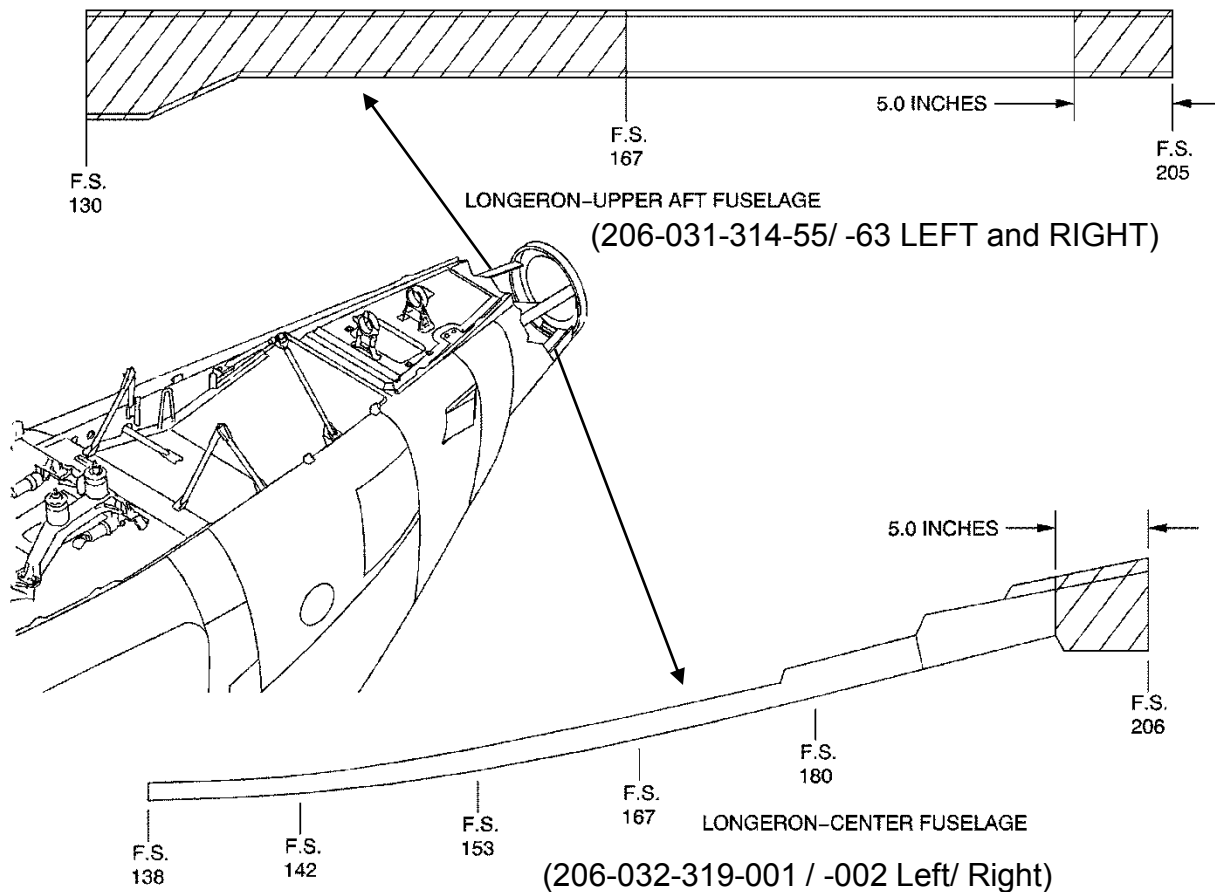
TYPE OF DAMAGE	MAXIMUM DAMAGE AND REPAIR
MECHANICAL AND CORROSION	0.010 in. before and 0.020 in. after repair
MAXIMUM AREA PER FULL DEPTH REPAIR	0.250 sq. in.
NUMBER OF REPAIRS	Maximum one repair per part
EDGE CHAMFER	0.010 in. x 45°
MOUNT BOLT BORES	0.020 in. after repair

NOTE: No cracks are permitted.
All parts are corrosion prone.

206032-159-1
J3522

Supplement to H-58-MIM-11-002 Left and Right Tailboom Fittings

Longerons - Center and Upper Fuselage - Damage Limits (OH_406032_75_J3522)



DAMAGE LOCATION SYMBOLS



MAXIMUM DAMAGE AND REPAIR

TYPE OF DAMAGE

MECHANICAL AND
CORROSION

None allowed
None allowed

0.002 in. before repair
0.004 in. after repair

MAXIMUM AREA PER
FULL DEPTH REPAIR

0.50 sq. in.

NUMBER OF REPAIRS

One per part

EDGE CHAMFER TO
REMOVE DAMAGE

0.010 in. x 45°

NOTE: All parts are corrosion prone.

406032-75
J3522